Kartell

ISO CERTIFICATIONS

IQNet

THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

CISQ/IIP S.r.l. has issued an IQNet recognized certificate that the organization

KARTELL SPA

legal place: VIA DELLE INDUSTRIE, 1 - 20082 NOVIGLIO (MI)

VIA DELLE INDUSTRIE, 1 - 20082 NOVIGLIO (MI)

has implemented and maintains a

Quality Management System

for the following scope:

Design, industrialization and production of furnishing accessories. Design and production of laboratory technical items.

which fulfills the requirements of the following standard:

ISO 9001:2015

Issued on: 2020/11/30
First issued on: 2006/03/14
Expires on: 2023/08/02

This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document.

Registration Number: IT-16397 IIP 694

Alex Stoichitoiu
President of IQNET

Ing. Mario Romersi
President of CISQ

IQNet Partners*:
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UNITA' OPERATIVE / OPERATIVE UNITS

VIA DELLE INDUSTRIE, 1 — 20082 NOVIGLIO (MI)

è conforme alla norma
is in compliance with the standard

UNI EN ISO 9001:2015

per le seguenti attività
for the following activities

IAF14

Design, industrializzazione e produzione di accessori e complementi di arredo. Progettazione e produzione di articoli tecnici da laboratorio.
Design, industrialization and production of furnishing accessories. Design and production of laboratory technical items.

Prima emissione	Emissione corrente	Scadenza
First issue	Current issue	Expiring date
14/03/2005	30/11/2020	02/08/2023

Il Direttore Generale
Mauro La Ciacera

IIP SRL - via Velleia 2 - 20900 Monza (MB)
www.iip.it info@iip.it

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Design and production management of technical laboratory items through the transformation of plastic materials.

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Design, gestione dell'attività di produzione di accessori e complementi di arredo e di design attraverso la trasformazione delle materie plastiche, del metallo e del legno. Progettazione e gestione delle attività di produzione di articoli tecnici per laboratori attraverso la trasformazione delle materie plastiche.

Design, production management of furnishing and design accessories through the transformation of plastics, metal and wood materials.
Design and production management of technical laboratory items through the transformation of plastic materials.

Sistema di gestione ambientale conforme alla Norma UNI EN ISO 14001:2015 valutato secondo le prescrizioni del documento ACCREDIA RT-09

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First issue	Current issue	Expiring date
13/01/2012	09/11/2020	12/01/2024

Il Direttore Generale
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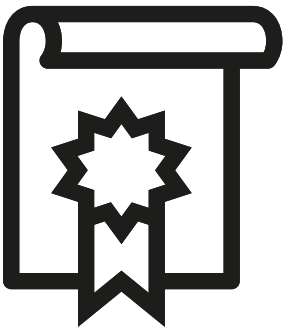
CERTIFICATIONS REFERENCE STANDARDS



UNI LIST
TECHNICAL REFERENCE STANDARDS
Food contact standards
Each page of the price list is dedicated to a product that has been tested in accordance with current regulations which are summarised in a table where the left hand column shows the code and/or paragraph of the test to which the product was subjected and the right hand column shows the test results and the levels attained. The specification of each regulation is show below:

UNI tests for chairs:
Uni Norm N° 8582/84- 1022/98
fatigue test for chair frame
Uni Norm N° 8584/84
fatigue test for chair frame
Uni Norm N° 8585/84
impact test for seats
Uni Norm N° 8586/84
resistance test for repetitive impacts
Uni Norm N° 8587/84
fatigue test for chair back
Uni Norm N° 8589/84
test for arm resistance to vertical force
Uni Norm N° 8590/84
resistance test for horizontal force on arms
Uni Norm N° 9083/87
resistance test to dropping
Uni Norm N° 9088/87
side stress resistance test for chair and stool legs
Uni Norm N° 9089/87
test for back and arm resistance to scratching
Uni Norm N° 8591/84
duration of the rotation of the seat
Standard UNI EN 10977:2002
Furniture for the home and collectivity - Seating

Uni tests for tables:
Uni Norm N° 8592/84
test for stability
Uni Norm N° 8593/84
test for resistance of tops to concentrated loads
Uni Norm N° 8594/84
flexibility test of surfaces
Uni Norm N° 8595/84
structural resistance test
Uni Norm N° 9085/87
drop test
Uni Norm N° 9086/87
impact test on legs
Standard UNI EN 1729-2:2006
Furniture - Chairs and tables for schools
Part 2: Safety requirements and testing methods
Standard UNI ENV 12521:2001
Home furniture - tables - Mechanical and structural safety requirements
UNI EN 527-1:2011
Office furniture - Work tables and desks
Part 1: Sizes UNI EN 1022:2005
Home furniture - Seating - Determination of stability
UNI EN 15372:2008
Furniture - Resistance, durability and safety Requirements for tables not intended for home use
UNI EN 12521:2009
Furniture - Resistance, durability and safety Requirements for tables intended for home use

UNI tests for furniture, containers and bookshelves:

Uni Norm N°8596/84
test for stability
Uni Norm N° 8600/84
bending test with concentrated load
Uni Norm N° 8601/84
bending test for tops
Uni Norm N° 8606/84
test for maximum total load

List of the UNI EN tests for steps:
UNI-EN Norm 131-1/94
functional dimensions of the steps
UNI-EN Norm 131-2/93
flexibility of the feet and of the platform

Standard EN 1728:2000 took effect in 2002 (UNI EN 1728:2002 in Italy) harmonizing at the European level testing methods for resistance and durability of all the types of domestic seating. This regulation, which replaces previous ones, prescribes much more severe testing procedures than in the past.
Standard EN 15373 came into force in late 2007, updating the testing criteria, cycles and levels, with respect to EN 1728:2000.
Standard EN 16139:2013 came into force at the end of 2012, updating standard EN 15373 (see summary table).
In 2013, standard EN 1728 was updated to the EN 1728:2012+AC:2013 edition (in Italy UNI EN 1728:2012+AC:2013).Standard EN 1730:2000 updated with EN 15372:2008 (for Italy UNI EN 1730:2002) came into force in 2000 for the assessment of table performance took effect in 2000 to determine table performance. This standard stipulates the testing methods to determine the resistance, durability and stability of all types of tables. Tests are conducted on an assembled and ready-to-use table. The references to the characteristics tested are expressed with respect to the paragraph in the standard, as follows:

STANDARD UNI EN 15373:2000
paragraphs 5.1 - 5.2
General safety requirements
STANDARD UNI EN 1022/2005
Stability
STANDARD UNI EN 1728/2000
paragraph 6.2.1
static load on the back of the seat
paragraph 6.2.2
static load on the front edge of the seat
paragraph 6.5
static horizontal load on the arms
paragraph 6.6
static vertical load on the arms
paragraph 6.7
fatigue strength of the seat/back
paragraph 6.8
ear and tear on the front part of the seat
paragraph 6.10
fatigue strength of the arms
paragraph 6.12
static load on front legs
paragraph 6.13
static load on side legs
paragraph 6.15
resistance of the seat to blows
paragraph 6.16
resistance of the back to blows
paragraph 6.17
resistance of the arms to blows
paragrafo 6.21
solid footstool
STANDARD UNI EN 1730/2000
paragraph 6.2
static horizontal load
paragraph 6.3
static vertical load
paragraph 6.4
resistance to horizontal fatigue
paragraph 6.5
vertical fatigue strenght
paragraph 6.6
impact on the surface
paragraph 6.7
stability
paragraph 6.8
drop
STANDARD UNI EN 1728/2012
paragraph 6.4 - Static load on seat-back
paragraph 6.5 - Static load on front edge of seat
paragraph 6.6 - Vertical static load on back
paragraph 6.10 - Horizontal static load on arm rests
paragraph 6.11 - Vertical static load on arm rests
paragraph 6.15 - Static load on front legs
paragraph 6.16 - Static load on side legs
paragraph 6.17 - Fatigue strength of seat-back
paragraph 6.18 - Fatigue strength of front edge of seat
paragraph 6.20 - Fatigue strength of arm rests
paragraph 6.21 - Fatigue strength of foot rests
paragraph 6.24 - Seat impact
paragraph 6.25 - Back impact
paragraph 6.26 - Arm rest impact paragrafo
paragraph 6.27 - Drop resistance
paragraph 6.27.1 - Drop resistance for multiple seating

For products intended for contact with food, the following reference standards are used for testing:
Ministerial Decree of 21 March 1973 and subsequent amendments Regulation (CE) No. 1935/2004 for materials and objects intended to come into contact with foodstuffs.
Title 21 cfr. 1077.1460 of the Food and Drug Administration (FDA) – USA
Article 16 of MHLW Food Sanitation Law, Chapter III Specification for Apparatus and Containers and Packaging.
Standard and Specification for Food and Food Additives, etc. (Ministry of Health and Welfare Notification No.370, 1959 & MHLW Notification No. 336, 2010), Section III. Equipment and Containers/Packages (Japan).

FOR MORE INFORMATION ON PRODUCT CERTIFICATION, PLEASE CONTACT US AT INFO@KARTELL.COM

MEANING OF THE LEVEL TESTS, SUGGESTED USE:

STANDARD 16139:2013 LEVEL	STANDARD 12520:2010 LEVEL	STANDARD 10977:2002 LEVEL	STANDARD 15373:2007 LEVEL	SUGGESTED USE
-	-	1	-	Light domestic use
-	-	2	-	Normal domestic use
-	1	3	1	Heavy domestic use Light collective use
L1	-	4	2	Collective use: public areas, waiting rooms, restaurants, offices
L2	-	**5**	**3**	**HEAVY COLLECTIVE USE: SCHOOLS, PRISONS, HOSPITALS**

CERTIFICATIONS ISO 9001:2015

cation Network), a supranational body which guarantees mutual recognition of the ISO standard in countries worldwide.
The attainment and maintenance of this certification, made possible by the commitment and perseverance of all company offices involved, testifies to the continued research into ever higher levels of quality in company management systems.
A copy of the Quality Certification is available for downloading on www.kartell.com

COMPANY QUALITY CERTIFICATION: ISO 9001

In 1996, Kartell decided to certify its Corporate Quality Management System in compliance with UNI EN ISO 9001:1994 standards.

In 2005, the company aligned its Quality Management Systems with the standard UNI EN ISO 9001: 2000.

In 2008, the company renewed its ISO 9001:2000 certification.

And, in 2010, it switched to UNI EN ISO 9001:2008.

During 2017 Kartell updated its certification standard to UNI EN 9001:2015.

A guarantor for this certification process is the I.I.P. (Italian Institute of Plastics), which is itself accredited by SINCERT and CISQ, the Italian federation of accreditation bodies for Quality Management Systems.

CISQ is part of IQNET (International Certifi-

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IQNet, the association of the world's first class certification bodies, is the largest provider of management System Certification in the world. IQNet is composed of more than 30 bodies and counts over 150 subsidiaries all over the globe.

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Il Direttore Generale
Mauro La Ciacera

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ACCREDIA
CISQ
www.cisq.com

ISO 14001:2015 **CERTIFICATIONS**

ISO 14001 CERTIFICATION: 2004

In 2011 Kartell achieved UNI EN ISO 14001: 2004 certification for its support of an effective Environmental Management System, an international standard recognised throughout the world and developed about 10 years ago which defines development and implementation parameters in corporate processes in order to achieve an effective environmental management system.

WHAT IS ISO 14001?

This certification attests that the organization certified has implemented a management system capable of controlling environmental impact in its own business and systematically endeavours to improve it in a sustainable, effective and consistent manner. ISO 14001 certification is not obligatory but is the result of the voluntary choice of the Company which decides to define, implement, maintain and improve its own environmental management system.

During 2017 Kartell updated its certification standard to UNI EN ISO 14001:2015.
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Il Direttore Generale
Mauro La Ciacera

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www.cisq.com
CISQ è la Federazione Italiana di Organismi di Certificazione dei sistemi di gestione aziendale. CISQ is the Italian Federation of management system Certification Bodies.